

M.M.MURODOV¹
N.R. Yakubova²

Impact Factor: 9.2

ISSN-L: 2544-980X

REED BASE, COTTON CLEANING, TEXTILE AND OTHER INDUSTRIAL COTTON WAS MADE ON THE BASIS OF FIBER WASTE STUDY OF PHYSICAL-CHEMICAL, MECHANICAL AND STRUCTURAL PROPERTIES OF COMPLETE CELLULOSES

(M.M.MURODOV, N.R. Yakubova)

Abstract. The study examined the physical-chemical, mechanical and structural properties of the local raw material - reed plant and fiber waste from cotton ginning, textile and other industries, the cellular cellulose obtained on the basis of the map.

Keywords: reed stalk, poplar cellulose, textile fiber waste, Jerusalem artichoke cellulose, water vapor absorption rate, water resistance index, stabilizer, suffocation, base substance content, cotton lint, polymerization rate, pentosan, alkali sediment, ash content, moisture, concentration, parameter, optimal conditions, destruction.

In this study, the physical-chemical, mechanical and structural properties of the cellular cellulose obtained on the basis of fibrous waste from local raw materials - reed plant and cotton ginning, textile and other industries were studied.

Below is the capillary porous structure of cellulose obtained from reeds, hemp and cotton lint Soh, SK and a comparative study of the supramolecular (nonmolecular) structure of celluloses. Examination and analysis of cellulose samples were performed by the following methods: moisture absorption, IR-spectroscopic, roentgen, electron and light microscopy. Data on water vapor absorption of cellulose samples of different humidity are given in Table 1 below.

From the data in the table, it can be seen that the pill is characterized by the absorption of water vapor in the sample tube with a specific moisture content i.e., wood pulp and cotton lint cellulose have a higher rate of water vapor absorption when compared, or topinambup (*Helianthus tuberosus*) plant cellulose has a higher hydrophobicity when it is applied to the pulp of top wood.

1-TABLE

Absorption of water vapor into cellulose at 25oC

Examples	Cotton lint cellulose	* TKTCh cellulose	Hill wood cellulose	Cellulose Topinambupa «Fayz-Bapaka»	Reed cellulose
In moisture, %	Degree of Absorption, %				
10	0,20	0,30	0,40	0,50	0,55
20	0,40	0,50	0,90	1,00	1,15
30	0,60	0,60	1,10	1,40	1,40
40	0,70	0,80	1,40	1,70	1,85
50	0,90	1,00	1,50	3,00	3,15
60	1,30	1,40	2,00	6,60	7,60
70	2,00	2,20	3,40	8,10	8,65
80	2,40	2,90	3,60	9,00	9,40
90	3,70	4,60	8,80	9,50	10,20
100	8,00	8,40	9,10	9,90	10,60

HCTKT *- Fiber waste from the textile industry.

¹ Tashkent Innovative Chemical-Technological Scientific-Research Institute

² Tashkent Chemical-Technological Institute

Reed cellulose is much higher than topinambup (*Helianthus tuberosus*) cellulose. From this multiplication, it can be concluded that reed-based cellulose is distinguished by its high peak ability. The capillary porosity of the cellulose sample is given in the table below.

It can be seen from the table that the relative sieve area and relative absorbency of cotton lint cellulose TKTCh are relatively high when compared to other cellulose samples, while the $S_{\text{д}}$ Index of cellulose samples obtained from lumber is higher than topinambup (*Helianthus tuberosus*) cellulose $S_{\text{д}}$. The bulk of reed plant cellulose is higher than that of TKTCH and topsoil cellulose, and the radius of capillary flap is 105-112 A0.

2-TABLE

Characteristics of capillary porosity of cellulose samples

Examples	Cotton lint cellulose	* TKTCh cellulose	Hill wood cellulose	Cellulose Topinambupa «Fayz-Bapaka»	Reed cellulose
$X_m, \text{ g / g}$	0,0143	0,0137	0,0127	0,0098	0,0032
Relative surface, $S_{\text{salt}}, \text{ m}^2/\text{g}$	49,876	47,790	44,010	25,080	17,402
Total pore size, ρ_w^* ms^3/g ,	0,095	0,089	0,072	0,235	0,071
capillary radius $R_k, \text{ A}^0$	38,8	49,2	76,1	105	148

* TKTCH - Fiber waste from the textile industry

It can be seen from the table that the relative silt surface and relative absorbency of cotton lint cellulose TKTCH are relatively high when compared to other cellulose samples, the S_{salt} index of cellulose samples obtained from timber is higher than topinambup (*Helianthus tuberosus*) cellulose S_{salt} . The multiplicity of reed plant cellulose is TKTCh and the radius of the capillary valve is 105-112 A0, which is higher than that of the top cellulose. As can be seen from the table, the index of SK and S_{OH} differs slightly in the composition of topinambup (*Helianthus tuberosus*) and poplar stalks, because in addition to cellulose there are other amopf compounds in the composition of stems and stockings.

After ripening and leaching, i.e. the removal of the endophytic compounds from the tube other than the cellulose, the indexing in the S_{OH} and SK index sharply. According to the table, the cellulose in the cellulose is higher than that of the reed plant in the pulp of the tree, as well as in the pulp of the other objects. It is also possible to observe an area where the intensity is reduced or the spectacle is lost. The data obtained from the analysis of the spectrograms and X-ray diffraction patterns to determine the comparative coefficients of the S_{OH} and SK samples are given in Table 3.9.

3-TABLE

The difference between S_{OH} and SK of the sample under study

Examples	$S_{\text{OH}}, \text{ cm}^2$	SK, %
Cellulose Topinambupa «Fayz-Bapaka»	32	37
Reed cellulose	20	22
Cellulose Topinambupa «Fayz-Bapaka» after ripening and watering	71	70
Reed cellulose after ripening and watering	74	72
Hill wood trail	31	34
Hill wood cellulose	67	55

Based on the analysis of the above results, it can be concluded that the absorption of reed cellulose into the water when covered with tapinambup and topak cellulose is very sensitive. The loss of the crystalline component of cotton lint

cellulose is characterized by a low water absorption rate when compared with topinambup (*Helianthus tuberosus*) and hemp cellulose [1-15]. Below is a table comparing the quality of cellulose obtained on the basis of cotton lint to the requirements of GOST (state standard) 95-79 then it is possible to observe that in the course of this scientific research the object intended for chemical processing - cotton lint cellulose - meets the requirements of the normative quality coefficient.

4-TABLE

**Comparison of the quality of cellulose obtained on the basis of cotton lint with the requirements of GOST
(state standard) 595-79**

Indicators	By varieties			Cotton lint cellulose
	High grade	first grade	second grade	
1. Appearance	Fragmented mass of white pang without foreign additives in the form of socks, sand, pieces of rubber, metal additives and other non-cellulose compounds			In accordance
2. The proportion of alpha-cellulose in the mass,%, is not less				
a) by weight for brands:				
15	98,2	97,2	96,0	96,8
25, 35	98,5	97,7	97,5	
For others	99,0	98,0	97,5	
б) with a photometric tip with a stamp:				
15	98,2	97,2	96,0	
25, 35	98,5	97,7	97,5	
For others	99,0	98,0	97,5	
3. Sufficiency (for the production of nitrocellulose), g, not less than the brand:				
15	145	140	130	150
For others	150	140	130	
4. Moisture content, %, not much	8,0	10,0	10,0	9
5. The amount of ash, %, is not much	0,1	0,2	0,3	0,4
6. the amount of insoluble residue in sulfuric acid, %, is not much	0,10	0,30	0,50	-
7. The proportion of fibrous powder in the mass, %, is not much	2,0	2,0	2,0	-
8. Abs. The mass of iron in the dry cellulose, mg / kg, is not much	25	-	-	-
9. Dynamic viscosity, sPa · (SP): for brands:				

From the results of comparison with the requirements of GOST (state standard), it can be concluded that the viscosity of the cotton lint cellulose synthesized during the study, i.e. 531 sPa · s (SP), ductility 150, the amount of ash in the tap, and the percentage of alpha-cellulose in the mass. chemical processing of synthesized cellulose from the loss of peak activity. and organic matter, which can be widely used in the synthesis of composite materials [16-28].

The first step is the amount of ash, lignin in the ash during the synthesis of cellulose, which is coated for chemical processing, from local raw materials - reeds and considering the importance of determining the composition of similar compounds, several existing normative documents have been applied.

The following comparison was made in accordance with the requirements of GOST (state standard) 11960-79 (K59 group), i.e. compliance with the requirements for annual plants for fibrous raw materials and pulp and paper industry. The method given in GOST (state standard) 11960-79 was used to determine the amount of lignin in the cane. During the study of the reed object, the amount of ash in the mass was determined using the method specified in GOST (state standard) 18461-73. The following table shows that the requirements of GOST (state standard) 11960-79 and GOST 18461-73 correspond to the coefficients [29-38]. As a result of the test, the average apiphmetic value of the results of the two papal detection rounds, rounded up to 0.1%, was obtained.

The aim is to determine the amount of lignin and ash in the local raw material reed bed, natural polymep synthesis shapoitlapi from its discovery, how to control the parameters, has made it possible to make a delicate mathematical modeling that includes factors such as reducing the sap of the chemical reagents to be sapped.

REFERENCES

- [1] M.M. Murodov. «Technology of making cellulose and its ethers by using raw materials» // International Conference «Renewable Wood and Plant Resources: Chemistry, Technology, Pharmacology, and Medicine». Saint-Petersburg, Russia. June 21-24., 2011. 142-143.
- [2]. M.M. Murodov. «The technology of making carboxymethyl cellulose (cmc) by method monoapparatus» // International Conference «Renewable Wood and Plant Resources: Chemistry, Technology, Pharmacology, and Medicine». Saint-Petersburg, Russia. June 21-24., 2011. 141-142.
- [3]. Ўзбекистон Республика Вазирлар Маҳкамаси “РЕСПУБЛИКАДА ТЕЗ ЎСУВЧИ ВА САНОАТБОП ПАВЛОВНИЯ ДАРАХТИ ПЛАНТАЦИЯЛАРИНИ БАРПО ҚИЛИШ ЧОРА-ТАДБИРЛАРИ ТЎҒРИСИДА” 2020 йил 27 августдаги 520-сонли қарори.
- [4]. Интернет: <https://xs.uz/uzkr/post/hududlarda-pavlovniya-plantatsiyalari-tashkil-qilinadi/>
- [5]. Муродов, М. Х., & Муродов, Б. Х. У. (2015). Фотоэлектрическая станция с автоматическим управлением мощностью 20 кВт для учебного заведения. Science Time, (12 (24)), 543-547.
- [6]. Murodov, M. M., Rahmanberdiev, G. R., Khalikov, M. M., Egamberdiev, E. A., Negmatova, K. C., Saidov, M. M., & Mahmudova, N. (2012, July). Endurance of high molecular weight carboxymethyl cellulose in corrosive environments. In AIP Conference Proceedings (Vol. 1459, No. 1, pp. 309-311). American Institute of Physics.
- [7]. Murodov, M. M., Yusupova, N. F., Urabjanova, S. I., Turdibaeva, N., & Siddikov, M. A. (2021). OBTAINING A PAC FROM THE CELLULOSE OF PLANTS OF SUNFLOWER, SAFFLOWER AND WASTE FROM THE TEXTILE INDUSTRY.
- [8]. Murodov, M. M., Yusupova, N. F., Urabjanova, S. I., Turdibaeva, N., & Siddikov, M. A. Obtaining a Pac From the Cellulose of Plants of Sunflower, Safflower and Waste From the Textile Industry. European Journal of Humanities and Educational Advancements, 2(1), 13-15.
- [9]. Murodov, M. M., Xudoyarov, O. F., & Urozov, M. Q. (2018). Technology of making carboxymethylcellulose by using local raw materials. Advanced Engineering Forum Vols. 8-9 (2018) pp 411-412/©. Trans Tech Publications, Switzerland. doi, 10, 8-9.
- [10]. Primqulov, M. T., Rahmonbrdiev, G., Murodov, M. M., & Mirataev, A. A. (2014). Tarkibida selliyuloza saqlovchi xom ashyoni qayta ishlash texnologiyasi. Ozbekiston faylasuflar milliy jamiyati nashriyati. Toshkent, 28-29.
- [11]. Раҳманбердиев, Г. Р., & Муродов, М. М. (2011). Разработка технологии получения целлюлозы из растений топинамбура. Итисодиёт ва инновацион технологиялар" илмий электрон журнали,(2), 1-11.

- [12]. Elievich, C. L., Khasanovich, Y. S., & Murodovich, M. M. (2021). TECHNOLOGY FOR THE PRODUCTION OF PAPER COMPOSITES FOR DIFFERENT AREAS FROM FIBER WASTE.
- [13]. MURODOVICH, M. M., QULTURAEVICH, U. M., & MAHAMEDJANOVA, D. (2018). Development of Technology for Production of Cellulose From Plants of Tissue and Receiving Na-Carboxymethylcellulose On its Basis. *JournalNX*, 6(12), 407-411.
- [14]. Rahmonberdiev, G., Murodov, M., Negmatova, K., Negmatov, S., & Lysenko, A. (2012). Effective Technology of Obtaining The Carboxymethyl Cellulose From Annual Plants. In *Advanced Materials Research* (Vol. 413, pp. 541-543). Trans Tech Publications Ltd.
- [15]. Murodovich, M. M., Murodovich, H. M., & Qulturaevich, U. M. (2020). Obtaining technical carboxymethyl cellulose increased in main substance. *ACADEMICIA: AN INTERNATIONAL MULTIDISCIPLINARY RESEARCH JOURNAL*, 10(12), 717-719.
- [16]. Murodovich, M. M., Qulturaevich, U. M., & Mahamedjanova, D. Comparative Researches of the Composition and Properties Cmc in Different Degree of Polymerization. *JournalNX*, 6(12), 412-415.
- [17]. Йулдашева, Г. И., & Тешабаева, О. Н. (2020). Развитие цифровой экономики Республики Узбекистан. *Universum: экономика и юриспруденция*, (7 (72)), 4-6.
- [18] Teshabaeva, O., Yuldasheva, G., & Yuldasheva, M. (2021). DEVELOPMENT OF ELECTRONIC BUSINESS IN THE REPUBLIC OF UZBEKISTAN. *Интернаука*, (3-3), 16-18.
- [19] Ibragimovna, Y. G. (2022). ADVANTAGES OF CREDIT-MODULE SYSTEM IN THE FIELD OF EDUCATION. *INTERNATIONAL JOURNAL OF SOCIAL SCIENCE & INTERDISCIPLINARY RESEARCH* ISSN: 2277-3630 Impact factor: 7.429, 11, 14-16.
- [20] Йўлдашева, М. (2021). ЭФФЕКТИВНОЕ УПРАВЛЕНИЕ ИНВЕСТИЦИОННОЙ ДЕЯТЕЛЬНОСТЬЮ ИНФОРМАЦИОННО-КОММУНИКАЦИОННЫХ ТЕХНОЛОГИЙ УЗБЕКИСТАНА. *Студенческий вестник*, (3-4), 11-13.
- [21] Shermatova, G. Y. N. (2022). ANIQ FANLARNI O'QITISHDA AXBOROT TEXNOLOGIYALARIDAN FOYDALANISH. *Scientific progress*, 3(1), 372-376.
- [22] Yuldasheva, G. I., & Shermatova, K. M. (2021). THE USE OF ADAPTIVE TECHNOLOGIES IN THE EDUCATIONAL PROCESS. *Экономика и социум*, (4-1), 466-468.
- [23] Худаёрова, С. И. (2022). ОСОБЕННОСТИ МОРФОЛОГИЧЕСКОГО ФОРМИРОВАНИЯ ЛИСТЬЕВ У СОРТОВ ЛИМОНА (CITRUS L.) В ЗАЩИЩЕННЫХ МЕСТАХ. *БАРҚАРОРЛИК ВА ЕТАКЧИ ТАДҚИҚОТЛАР ОНЛАЙН ИЛМИЙ ЖУРНАЛИ*, 15-18.
- [24] Қодирова, Г. О. Қ., & Худоёрова, Ф. (2021). РОЛЬ ОБРАЗОВАТЕЛЬНЫХ ТЕХНОЛОГИЙ В ПРЕПОДАВАНИИ ЯЗЫКА. *Scientific progress*, 2(3), 894-898.
- [25] Itolmasovna, K. S. (2022). DEVELOPMENT OF MARKETABLE PROPERTIES OF PROCESSED LEMON. *The American Journal of Agriculture and Biomedical Engineering*, 4(02), 21-25.
- [26] Хамидов, О. Р., & Кудратов, Ш. И. (2022, March). ИНТЕГРАЛЬНАЯ ОЦЕНКА ТЕХНИЧЕСКОГО СОСТОЯНИЯ СИСТЕМ ЭНЕРГЕТИЧЕСКИХ УСТАНОВОК ЛОКОМОТИВОВ. In " ONLINE-CONFERENCES" PLATFORM (pp. 165-168).
- [27] Грищенко, А. В., & Хамидов, О. Р. (2018). Оценка технического состояния локомотивных асинхронных тяговых электродвигателей с использованием нейронных сетей. *Транспорт Российской Федерации. Журнал о науке, практике, экономике*, (6 (79)), 19-22.

- [28] Сафаров, А. М., Жураева, К. К., & Рустемова, А. Р. (2020). ВОПРОСЫ ПОВЫШЕНИЯ ЭФФЕКТИВНОСТИ ИСПОЛЬЗОВАНИЯ ЭНЕРГОРЕСУРСОВ. ИННОВАЦИОННОЕ РАЗВИТИЕ: ПОТЕНЦИАЛ НАУКИ И СОВРЕМЕННОГО ОБРАЗОВАНИЯ, 20-23.
- [29] Хамидов, О. Р., & Грищенко, А. В. (2013). Вибродиагностика повреждения подшипников качения локомотивных асинхронных электродвигателей. In Подвижной состав XXI века: идеи, требования, проекты (pp. 174-176).
- [30] Bedritsky, I. M., Jurayeva, K. K., & Bozorov, L. K. (2020). USING OF PARAMETRIC NONLINEAR LC-CIRCUITS IN STABILIZED TRANSDUCERS OF THE NUMBER OF PHASES. *Chemical Technology, Control and Management*, 2, 42-48.
- [31] Komilovna, J. K., & Rustemovna, R. A. (2020). The role of vacuum circuit breakers in traction substations. *International Journal on Orange Technologies*, 2(5), 1-2.
- [32]. Qulturaevich, U. M., Elievich, C. L., Murodovich, M. M., & Fattahovna, Y. N. (2021, May). TECHNOLOGIES FOR PRODUCING CELLULOSE FROM SAFLOR PLANTS AND PRODUCING CARBOXYMETHYL CELLULOSE BASED ON IT. In *Euro-Asia Conferences* (Vol. 5, No. 1, pp. 1-4).
- [33]. Qulturaevich, U. M., Elievich, C. L., Murodovich, M. M., & Uralovich, K. S. (2021, May). TECHNOLOGY OF PATS GETTING BY MONOAPPARAT. In *Euro-Asia Conferences* (Vol. 5, No. 1, pp. 5-7).
- [34]. Murodovich, M. M., & Mahamedjanova, D. (2020). Technologies for producing cellulose from saflor plants and producing carboxymethyl cellulose based on. *ACADEMICIA: AN INTERNATIONAL MULTIDISCIPLINARY RESEARCH JOURNAL*, 10(12), 730-734.
- [35]. Халиков, М. М., Рахманбердыев, Г. Р., Турабджанов, С. М., & Муродов, М. М. (2016). ИНГИБИРОВАНИЕ ДЕСТРУКЦИИ НАТРИЕВОЙ СОЛИ КАРБОКСИМЕТИЛЦЕЛЛЮЛОЗЫ В ПРОЦЕССЕ ЕЁ ПОЛУЧЕНИЯ. *Химическая промышленность сегодня*, (11), 22-26.
- [36]. Murodov, M. M., Yusupova, N. F., Urabjanova, S. I., Turdibaeva, N., & Siddikov, M. A. (2021). OBTAINING A PAC FROM THE CELLULOSE OF PLANTS OF SUNFLOWER, SAFFLOWER AND WASTE FROM THE TEXTILE INDUSTRY.
- [37]. Turabovich, D. A., & Murodovich, M. M. Processing And Development Of Technology For Development Of Equipment For Sustainable Promotions For Maximum Communities. *International Journal on Integrated Education*, 3(12), 498-504.
- [38]. Murodovich, M. M. Creation of Innovative Technology to Be Involved in Popular and Wine Tours (Marmar Popular, Another Bentonit and Maxali Homes). *International Journal on Integrated Education*, 3(12), 494-497.